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Introduction to Fixfast

Fixfast design, manufacture and supply specialist building fasteners and components for the walls and roofs of industrial, commercial and larger residential buildings. We collaborate with major building envelope system manufacturers, such as Kingspan, to provide them and their clients with engineered fastening and sealing solutions.

This selector guide has been created as an easy to use reference document, identifying the most common fasteners and components for use when installing the Kingspan KS1000 DLTR panel system.

Full technical data for these products along with application uses can be found on our website at www.fixfast.com by searching for the product.

Our specification team can assist in providing NBS specifications for specific projects, whilst our customer services team can answer questions regarding the usage or ordering of Fixfast products.

If you have any queries regarding our products or services then please do contact our customer services team on 0800 304 7616 or by emailing sales@fixfast.com.

KS1000 DLTR primary fixing through magnetic spacer to steel 1.2 - 3.0mm with saddle washer

Use MatchFast® Stainless fasteners in Poppy Red - 04E53

11mm bi-hex, use Fixfast MF1165 drive.









Total Panel Thickness	Fastener Code *
45mm	MF3-SS-HT-A19-5.5 x 110 - 04E53
60mm	MF3-SS-HT-A19-5.5 x 130 - 04E53
70mm	MF3-SS-HT-A19-5.5 x 150 - 04E53
80mm	MF3-SS-HT-A19-5.5 x 150 - 04E53
100mm	MF3-SS-HT-A19-5.5 x 180 - 04E53
120mm	MF3-SS-HT-A19-5.5 x 225 - 04E53
140mm	MF3-SS-HT-A19-5.5 x 225 - 04E53
150mm	MF3-SS-HT-A19-5.5 x 225 - 04E53
*A4/316 stainless fasteners available for up to 40 year warranty *Saddle washer & code - see over	

For fixing panels to timber, please contact Fixfast Customer Service team on **0800 304 7616**

KS1000 DLTR primary fixing through magnetic spacer to steel 1.2 - 3.0mm without washer

Use MatchFast® Stainless fasteners in Poppy Red - 04E53

11mm bi-hex, use Fixfast MF1165 drive.









Total Panel Thickness	Fastener Code *
45mm	MF3-SS-HT-A19-5.5 x 85 - 04E53
60mm	MF3-SS-HT-A19-5.5 x 110 - 04E53
70mm	MF3-SS-HT-A19-5.5 x 110 - 04E53
80mm	MF3-SS-HT-A19-5.5 x 110 - 04E53
100mm	MF3-SS-HT-A19-5.5 x 130 - 04E53
120mm	MF3-SS-HT-A19-5.5 x 150 - 04E53
140mm	MF3-SS-HT-A19-5.5 x 180 - 04E53
150mm	MF3-SS-HT-A19-5.5 x 180 - 04E53
*A4/316 stainless fasteners available for up to 40 year warranty	

For fixing panels to timber, please contact Fixfast Customer Service team on **0800 304 7616**

KS1000 DLTR saddle washer for crown main-fix

Use in conjunction with MatchFast® stainless fasteners.



Fastener Code

SDW-HSKS-1000RW - 04E53

KS1000 DLTR stitching fastener for side and end laps

Use Matchfast Stainless fasteners in Poppy Red - 04E53

11mm bi-hex head, use Fixfast MF1165 drive







Fastener Code

MF2-SS-A19-6.3 x 25 - 04E53

Butyl strip sealant for end and side laps

Use A Class butyl strip sealant



Sealant Code	Thickness x Width (mm)	Roll Length (m)
A-5 x 6 x 9.6	5 x 6	9.6

Air seal to panel side joint

Use Seelex BR gun grade butyl rubber sealant.



Sealant Code	Cartridge Size (ml)	Colour
SEELEX-BR	380	Grey or White

Accessories

MF1165 Drive

One-piece drive socket for MatchFast® fasteners, supports the head for easy accurate driving.







Many other tools and accessories are available.

Please see the current Fixfast Product Directory, go to **www.fixfast.com**, or ask the Fixfast customer service team.

Technical Data

MF3-SS-HT-5.5 Range		
Material	1.4301 stainless steel (304M), with steel case hardened welded point and UV-stabilised nylon moulded head	
Coating	Organic	
Drilling Capacity	1.2mm - 3.0mm steel	
Pull-out Values (axial load resistance)		
Substrate	Characteristic value	
1.2mm Steel	1.30kN	
2.0mm Steel	2.62kN	
3.0mm Steel	4.76kN	
Softwood 35mm Embedment	3.57kN	

MF2-SS-6.3 x 25	
Material	1.4301 stainless steel (304M), with steel case hardened welded point and UV-stabilised nylon moulded head
Coating	Organic
Drilling Capacity	Max 2 x 1.0mm S275 Steel
Pull-out Values (axial load resistance)	
Fastener	Characteristic value
MF2-SS-6.3 x 25	0.60kN

Technical Notes

Fastener Data

- + All dimensions are subject to manufacturing tolerances.
- + Performance values are tested and calculated according to Eurocode procedures and appropriate safety factors should be applied in any calculations using these values.

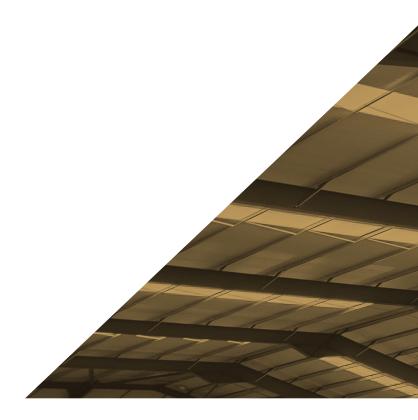
Fastener Selection

- + Recommended fastener lengths are calculated using standard tolerances for the fasteners and the combination of materials in the build-up.
- + If there is distortion in the supporting construction, or other non-standard application detail, longer fasteners may be necessary than those shown. Always check the actual circumstances before deciding on a particular length.

Further Assistance

- + For any enquiry, or to discuss your requirements with someone knowledgeable, call the Fixfast customer service team on 0800 304 7616.
- + Full literature is available for the Fixfast range, or visit www.fixfast.com
- + Other performance data may be available on request. For more unusual applications, tests can be carried out in our in-house technical centre to provide the necessary data.
- + Site visits are also possible, particularly for pull-out performance into concrete, masonry or other variable substrates. Please ask for a Site Visit Request form if you think this service would be useful.
- + CAD files of fasteners are available on request for inclusion in drawings.

The information contained in this document is based on the specification of the Kingspan KS1000 DLTR system and Fixfast's product data. It is provided in good faith but Fixfast cannot be held liable for any errors. Performance is dependent on adherence to the conditions and instructions contained in Fixfast's Technical Data Sheets for the products shown. Performance values should be approved by a qualified engineer, and Fixfast recommend preliminary tests for any application where variation is possible in the materials or substrates involved.





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